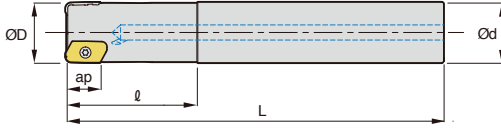


# PAVS-XD19



AA  
90°  
• AR: 8°~11°  
• RR: -14°~ -11°

(mm)

Designation	Flute Count	ØD	Ød	l	L	ap	Weight (kg)
PAVS 025R-2C25-140-XD19-A,B	2	25	25	60	140	17	0.40
032R-2C32-150-XD19-A,B	2	32	32	70	150	17	0.76
032R-2C32-200-XD19-A,B	2	32	32	70	200	17	1.06
040R-3C40-200-XD19-A,B	3	40	40	70	200	17	1.71

- Type A uses Insert Nose R 0.4~3.2, and Type B uses Nose R 4.0~5.0
- When using a spindle at high speed, please check the balance of tool and use it after replacing with the new screw.

### Available inserts

#### XDET-MA



Designation	Coated									Uncoated	page	Designation	Coated									Uncoated	page										
	CN2000	CN30	NCM325	NC5330	NCM535	NCM545	PC3600	PC3700	PC6510				PC9530	PC9540	PC5300	PC5400	PD1005	PD1010	H01	H05	CN2000			CN30	NCM325	NC5330	NCM535	NCM545	PC3600	PC3700	PC6510	PC9530	PC9540
XDET 190504PEFR-MA											●	E10	XDET 190524PEFR-MA										●	E10									
190508PEFR-MA										●●	XDET 190530PEFR-MA											●●											
190512PEFR-MA										●	190532PEFR-MA											●											
190516PEFR-MA										●●	190540PEFR-MA											●●											
190520PEFR-MA										●	190550PEFR-MA											●											

### Parts

Specification	Screw	Wrench
Ø25~Ø40	PTKA0408-A	TW 15S

Available inserts E10 Available arbors and bolt E400~E402